

DPS Cartridge Filters

Double Layered PES Membrane



General Service Grade Double Layered PES Membrane Filter Cartridges are custom configured to increase surface area and give maximum throughputs for general service use wherever a membrane filter is required. DPS polyethersulfone (PES) membrane filter cartridges require fewer changeouts and are configured for maximum solids holding at the rated pore size, thus lowering the cost of filtration. DPS filter cartridges are flushed with high purity water to remove manufacturing debris.

Construction Materials

Filtration Media	Double-Layered PES Membrane
Media Support	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
Outer Support Cage	Polypropylene
Sealing Method	Thermal Bonding
O-rings	Buna, Viton® (or FKM), EP, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Dimensions

Length	5 to 40 in. (12.7 to 101.6 cm) nominal
Outside Diameter	2.75 in. (7.0 cm) nominal
Filtration Area	7.0 ft ² (0.65 m ²) per 10 in. length

Applications

- ◆ Process Water
- ◆ Inks and Dyes
- ◆ DI Water
- ◆ Chemicals
- ◆ Cosmetics

Integrity Test Information

Representative samples from each manufacturing lot are tested for integrity to ensure consistent performance.

Maximum Operating Parameters

Differential Pressure	
• Forward	50 psid (3.4 bard) at 20 °C (68 °F)
• Reverse	40 psid (2.7 bard) at 20 °C (68 °F)
Operating Temperature	82 °C (180 °F) at 10 psid (0.69 bard) in water
Recommended Changeout Pressure	35 psid (2.4 bard)

Sanitization/Sterilization

Filtered Hot Water	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow
Autoclave	121 °C (250 °F), 30 min, multiple cycles
In-line Steam	135 °C (275 °F), 30 min, multiple cycles

For all elevated temperature procedures above, a stainless steel support ring is required.

Chemical Sanitization

Performed using industry standard concentrations of hydrogen peroxide, paracetic acid, sodium hypochlorite and other selected chemicals.

Total Performance

Critical Process Filtration, Inc. is a vertically integrated manufacturer of filtration products to industries in which filtration is considered a critical part of the manufacturing process. We supply a complete line of products and services to help you cost effectively satisfy all your filtration requirements from a single source.

FDA and EC Compliance

All Critical Process Filtration filters are designed to meet the FDA requirements for processing food and beverage products. The materials used to construct DPS filters are listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440 and 177.2600 as appropriate. Membrane filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Extractables

DPS filters generally exhibit low levels of non-volatile residues.

Flow Rate

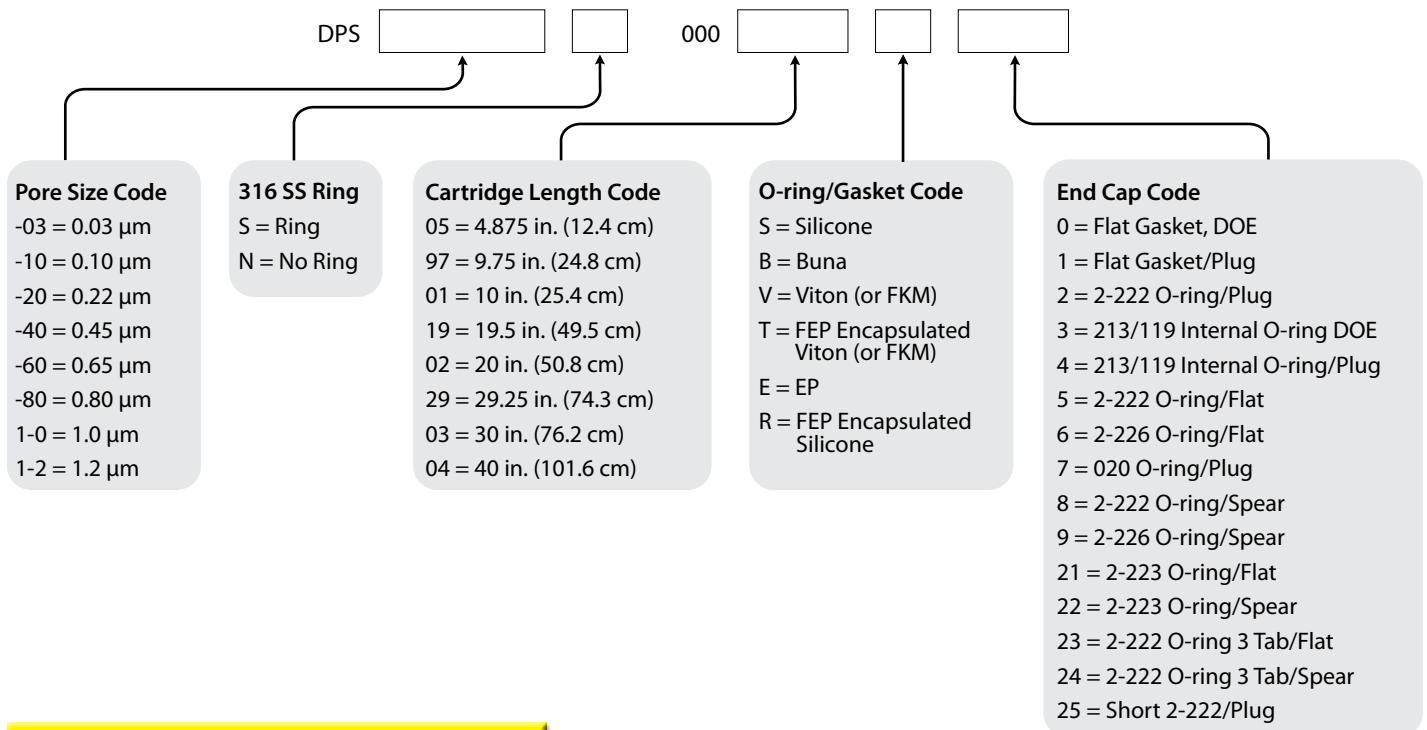
The Typical Flow Rates table represents typical water flow at a 1 psid (69 mbard) pressure differential across a single 10 in. cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Typical Flow Rates

Pore Size	0.03 µm	0.10 µm	0.22 µm	0.45 µm	0.65 µm	0.80 µm	1.0 µm	1.2 µm
GPM	1.1	1.8	3.2	5.0	5.9	6.4	6.8	7.0
LPM	4.16	6.81	12.11	18.92	22.33	24.22	25.74	26.50

Ordering Information

Cartridge order numbers have several variables from pore size to end cap type. For example: General Service Grade, Double Layered PES Membrane, 0.22 Micron Rating, No SS Support Ring, 20" Length, Silicone O-Rings, 2-226/Spear End Cap Configuration = DPS-20N00002S9.



Request a **QUOTE** from your area representative



Critical Process Filtration, Inc.

One Chestnut Street • Nashua, NH 03060
Tel: 603.880.4420 • Fax: 603.880.4536

criticalprocess.com • sales@criticalprocess.com

The information contained herein is subject to change without notice.

The Critical Process Filtration logo is a trademark of Critical Process Filtration, Inc.

Viton is a trademark of DuPont Performance Elastomers L.L.C.

© 2012-2015 Critical Process Filtration, Inc. • All Rights Reserved • Data Sheet DPDS1011 Rev-