



## PPD/HT Filters

Pleated Polypropylene Depth Media



PPD/HT cartridge filters are constructed with pleated Polypropylene depth media for prefiltering critical pharmaceutical and healthcare liquids including water, chemicals and solvents. They are designed for applications running at elevated temperatures (up to 203°F). Pore sizes range from 0.10 to 100  $\mu\text{m}$ .

These hydrophilic filters have superior retention and protect downstream filters by removing large amounts of particulate and other contaminants. PPD/HT filters are rated at 99.9% efficiencies at the indicated pore size. Designed for high capacity and long life makes the PPD/HT a very cost-effective filter.

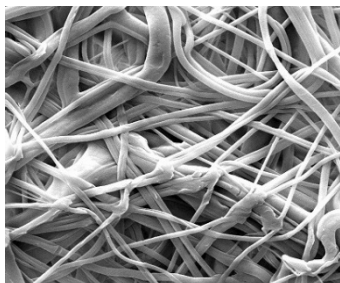
Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.

Clarification & Prefiltration

Particle Filtration



CARTRIDGES – Nominal Dimensions  
Length: 5 to 40 in. (12.7 to 101.6 cm)  
Outside Diameter: 2.75 in. (7.0 cm)



PPD/HT filters are recommended for clarification & prefiltration in:

- Chemicals
- Intermediates
- Buffers
- WFI, Water Purification
- Medications
- Ophthalmics
- Diagnostics
- Device Cleaning

## Maximum Operating Parameters

	CARTRIDGES
<b>Operating Temperature (water)</b>	203 °F at 30 psid (95 °C at 2.07 bard)
<b>Forward Differential Pressure</b>	80 psid at 68 °F (5.52 bard at 20 °C)
<b>Reverse Differential Pressure</b>	50 psid at 68 °F (3.45 bard at 20 °C)
<b>Recommended Changeout Pressure</b>	35 psid (2.41 bard)

## Sanitization & Sterilization

<b>Filtered Hot Water*</b>	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow
<b>Inline Steam*</b>	275 °F (135 °C), 30 min, 25+ cycles
<b>Autoclave*</b>	250 °F (121 °C), 30 min, 25+ cycles
<b>Chemical Sanitization</b>	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.

\*For all elevated temperature procedures above, a stainless-steel support ring is required.

## Filtration Area (Nominal)

	CARTRIDGES				
Length	5"	10"	20"	30"	40"
	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	2.9 ft <sup>2</sup>	6.24 ft <sup>2</sup>	12.48 ft <sup>2</sup>	18.72 ft <sup>2</sup>	24.96 ft <sup>2</sup>
	0.27m <sup>2</sup>	0.58m <sup>2</sup>	1.16m <sup>2</sup>	1.74m <sup>2</sup>	2.32m <sup>2</sup>

## Construction Materials

<b>Filtration Media</b>	Pleated Polypropylene Depth Media
<b>Media Support</b>	Polypropylene
<b>End Caps, Center Core, Outer Support Cage</b>	Polypropylene
<b>Sealing Method</b>	Thermal Bonding
<b>O-Rings/Gaskets</b>	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

## Endotoxins

The levels of bacterial endotoxins in aqueous extracts from PPD/HT filters are below current USP limits as specified for water for injection.

## Extractables

PPD/HT filters typically exhibit low levels of non-volatile residues.

## TOC and Conductivity

PPD/HT filters conform with TOC standards of USP <643> and the water conductivity standards of USP <645> after an appropriate flush with purified water.

## Toxicity Compliance

Materials used to construct PPD/HT filters are non-toxic and meet the requirements for the MEM Elution Cytotoxicity Test and the requirements for Biological Reactivity Tests in the current version of the United States Pharmacopeia (USP) for Class VI - 121 °C Plastics.

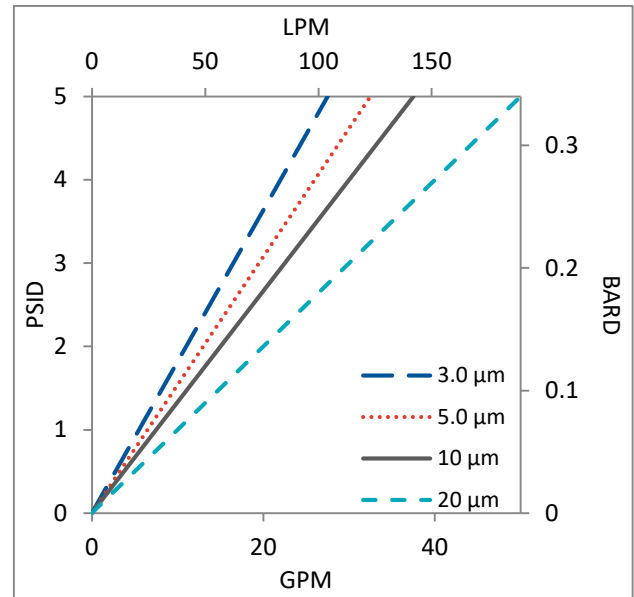
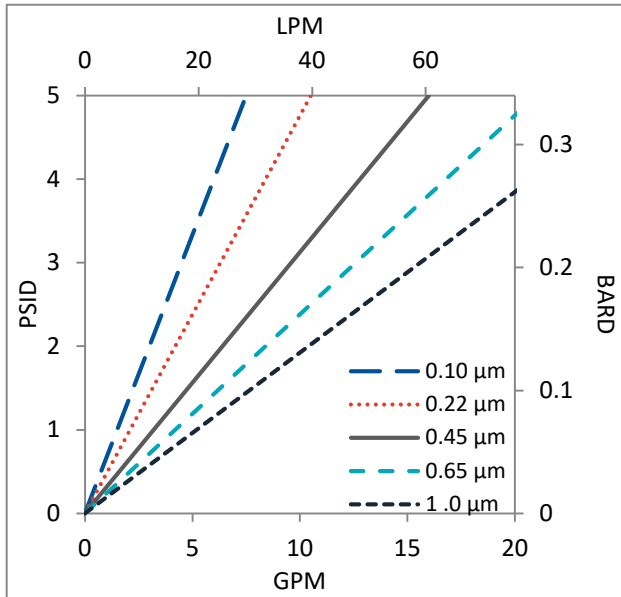
## Non-Fiber Releasing

PPD/HT filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

## FDA Compliance

Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable.

## Flow Rates for PPD/HT Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

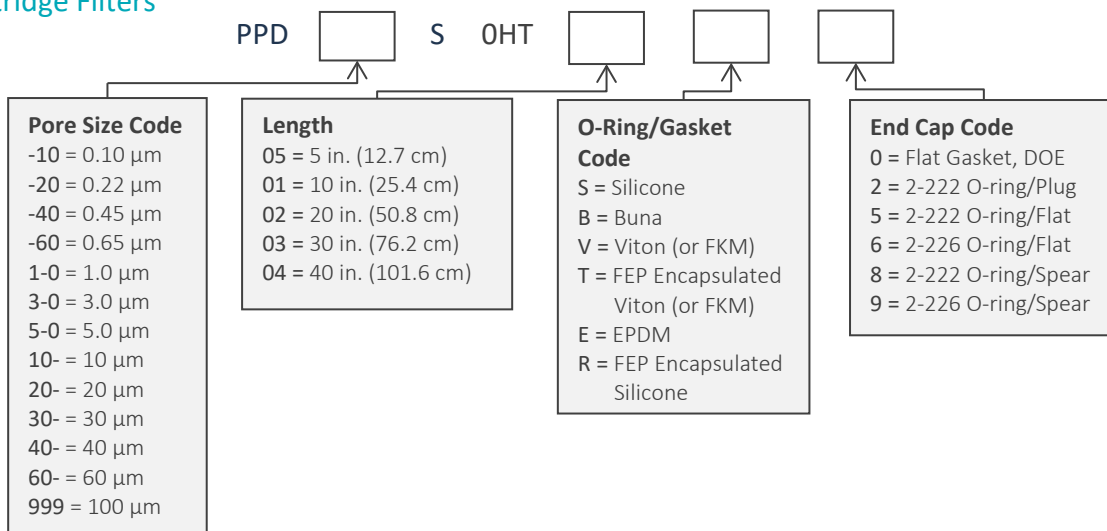
## PPD/HT Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order:

call (603) 880-4420 or [contact us here](#).

### Cartridge Filters



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