CPD filters are part of Critical Process Filtration’s economical, general service product line that can be used to lower the total cost of filtration from simple to the most complex applications. Produced using the same quality materials and manufacturing excellence as our other product lines, you can be assured of their performance, dependability and scalability. While general service filters are not integrity tested or validated for retention, these highly efficient filters remove large amounts of contaminants early in the process to reduce the load on your expensive downstream filters. They are also useful as stand-alone clarifying or particle removal filters in less critical applications.

Commercial grade CPD filters are made using extruded outer cages and a continuous pleat pack for economical construction. The media is high quality polypropylene depth media, which offers exceptional flow characteristics and high dirt-holding capacity. Fine polypropylene fibers are bonded together to ensure no fiber release in a fiber matrix that maintains high porosity. An economical design and a 99%+ retention efficiency make the CPD filter a cost-effective option for water, waste streams and chemical applications. Pore sizes range from 0.10 to 100 microns.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company’s solution right the first time.

CPD filters are recommended for clarification & prefiltration in:
- Process Water
- Specialty Chemicals
- Waste Stream Cleanup
- Sediment Removal
Critical Process Filtration, Inc.       2

Maximum Operating Parameters

| CARTRIDGES |
|-----------------|-------------------|
| Operating Temperature (water) | 175 °F at 10 psid (80 °C at 0.69 bard) |
| Forward Differential Pressure | 50 psid at 68 °F (3.4 bard at 20 °C) (Liquid and Gas) |
| Reverse Differential Pressure | 20 psid at 68 °F (1.4 bard at 20 °C) |
| Recommended Changeout Pressure | 35 psid (2.4 bard) |

Filtration Area (Nominal)

<table>
<thead>
<tr>
<th>Length</th>
<th>10”</th>
<th>20”</th>
<th>30”</th>
<th>40”</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>25.4cm</td>
<td>50.8cm</td>
<td>76.2cm</td>
<td>101.6cm</td>
</tr>
<tr>
<td>Area</td>
<td>5.8 ft²</td>
<td>11.6 ft²</td>
<td>17.4 ft²</td>
<td>23.2 ft²</td>
</tr>
<tr>
<td></td>
<td>0.54m²</td>
<td>1.08m²</td>
<td>1.62m²</td>
<td>2.16m²</td>
</tr>
</tbody>
</table>

Extractables
CPD filters typically exhibit low levels of non-volatile residues.

Non-Fiber Releasing
CPD filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA and EC Compliance
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Construction Materials

<table>
<thead>
<tr>
<th>Filtration Media</th>
<th>Pleated Polypropylene Depth Media</th>
</tr>
</thead>
<tbody>
<tr>
<td>Media Support</td>
<td>Polypropylene</td>
</tr>
<tr>
<td>End Caps, Center Core</td>
<td>Polypropylene</td>
</tr>
<tr>
<td>Outer Support Cage</td>
<td>Extruded Polypropylene</td>
</tr>
<tr>
<td>Sealing Method</td>
<td>Thermal Bonding</td>
</tr>
<tr>
<td>O-Rings/Gaskets</td>
<td>Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)</td>
</tr>
</tbody>
</table>
Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.
Cartridge Filters

CPD Filters Ordering Information
Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4420 or contact us here.

Pore Size Code
-10 = 0.10 μm  
-20 = 0.22 μm  
-40 = 0.45 μm  
-60 = 0.65 μm  
1 = 1.0 μm  
3 = 3.0 μm  
5 = 5.0 μm  
10 = 10 μm  
20 = 20 μm  
30 = 30 μm  
40 = 40 μm  
60 = 60 μm  
999 = 100 μm

Length
01 = 10 in. (25.4 cm)  
02 = 20 in. (50.8 cm)  
03 = 30 in. (76.2 cm)  
04 = 40 in. (101.6 cm)

O-Ring/Gasket Code
S = Silicone  
B = Buna  
V = Viton (or FKM)  
T = FEP Encapsulated Viton (or FKM)  
E = EP  
R = FEP Encapsulated Silicone

End Cap Code*
0 = Flat Gasket, DOE  
2 = 2-222 O-ring/Plug  
4 = 213/119 Internal O-ring/Plug  
5 = 2-222 O-ring/Flat  
6 = 2-226 O-ring/Flat  
8 = 2-222 O-ring/Spear  
9 = 2-226 O-ring/Spear

*Additional End Configurations Available