

HLP Filters

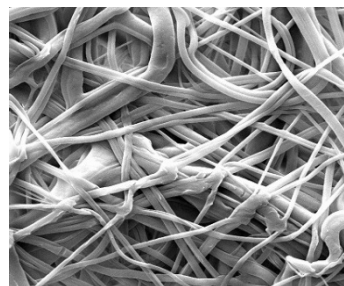
High Loft Pleated Polypropylene Depth Media



HLP cartridge and capsule filters are made using high-loft Polypropylene depth media. They are designed to efficiently filter liquids with a high particle burden including water, CMP slurries, chemicals and solvents. Pore sizes range from 0.10 to 10 μm and available filter devices scale from laboratory to full production using identical materials to ensure consistent results.

HLP filters have superior retention of oversize particles for final product filtration or as a prefilter to protect downstream filters. With the capacity to remove large amounts of particulate and other contaminants, HLP filters provide long life and high throughput. Materials of construction have been specifically selected to minimize extractables.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.



HLP filters are recommended for clarification & prefiltration in:

- CMP Slurries
- Resists
- Acids & Bases
- Plating Solutions
- Fermentation Broths
- Buffers & Other Fluids
- Solvents
- Process Water

Clarification & Prefiltration



CARTRIDGES – Nominal Dimensions
Length: 5 to 40 in. (12.7 to 101.6 cm)
Outside Diameter: 2.75 in. (7.0 cm)



CAPSULES – Nominal Dimensions
Length: 2 to 30 in. (5.1 to 76.2 cm)
Outside Diameter: 3.50 in. (8.9 cm)

Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 25+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2" 5.08cm	5" 12.7cm	10" 25.4cm	20" 50.8cm	30" 76.2cm	40" 101.6cm
Area	0.7 ft ² 0.1m ²	1.8 ft ² 0.2m ²	3.9 ft ² 0.36m ²	7.8 ft ² 0.72m ²	11.7 ft ² 1.09m ²	15.6 ft ² 1.45m ²

Construction Materials

Filtration Media	Pleated High Loft Polypropylene Depth Media
Media Support	Polypropylene
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Extractables

HLP filters typically exhibit low levels of non-volatile residues.

TOC and Conductivity

HLP filters conform with TOC and water conductivity standards for SEMI Standard F75-1102, with TOC standards of USP <643> and the water conductivity standards of USP <645> after an appropriate flush with purified water.

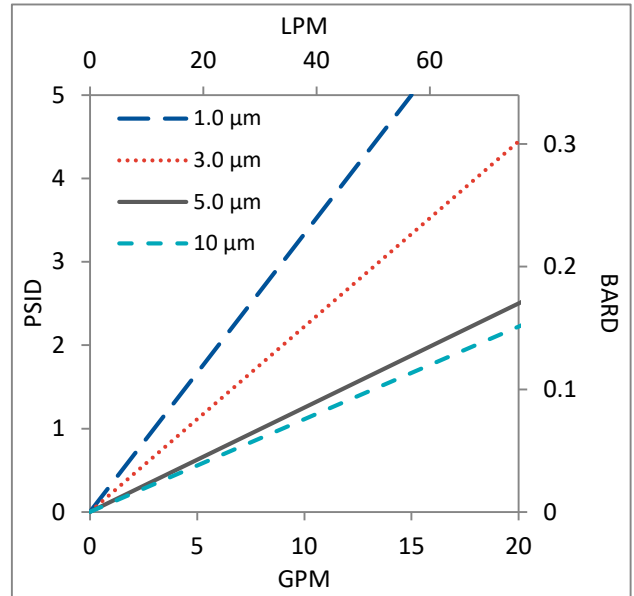
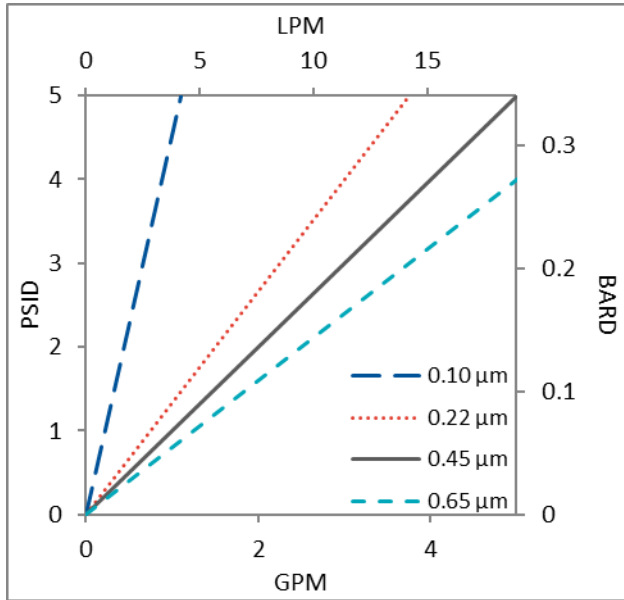
Non-Fiber Releasing

HLP filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA and EC Compliance

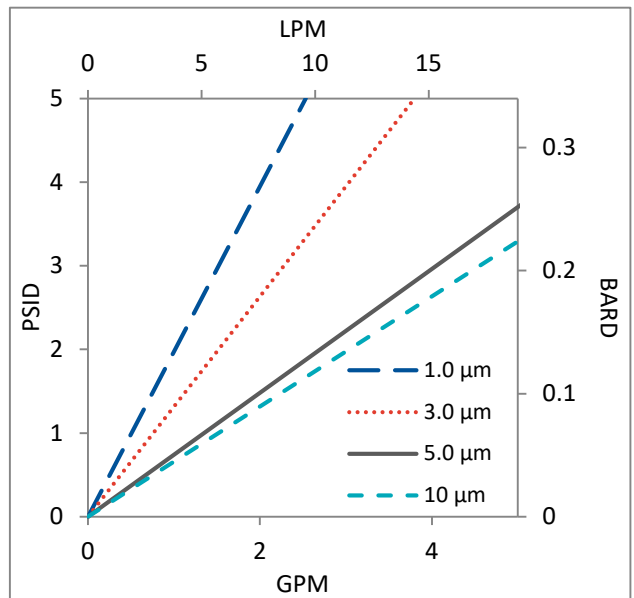
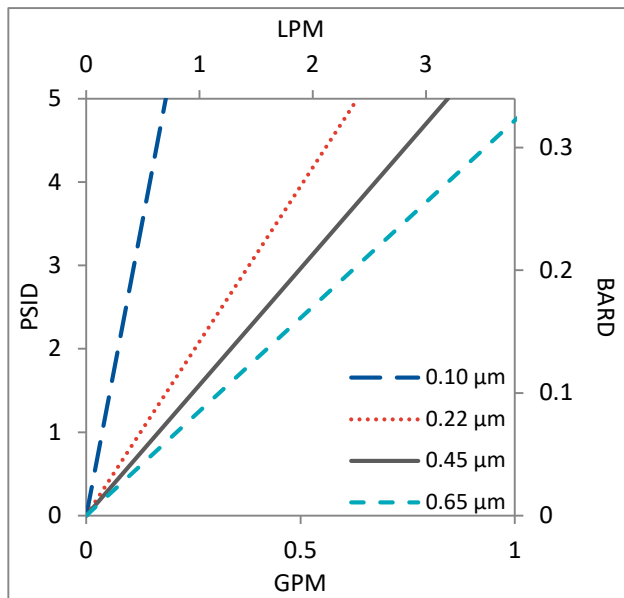
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Flow Rates for HLP Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

Flow Rates for HLP Capsules by Pore Size



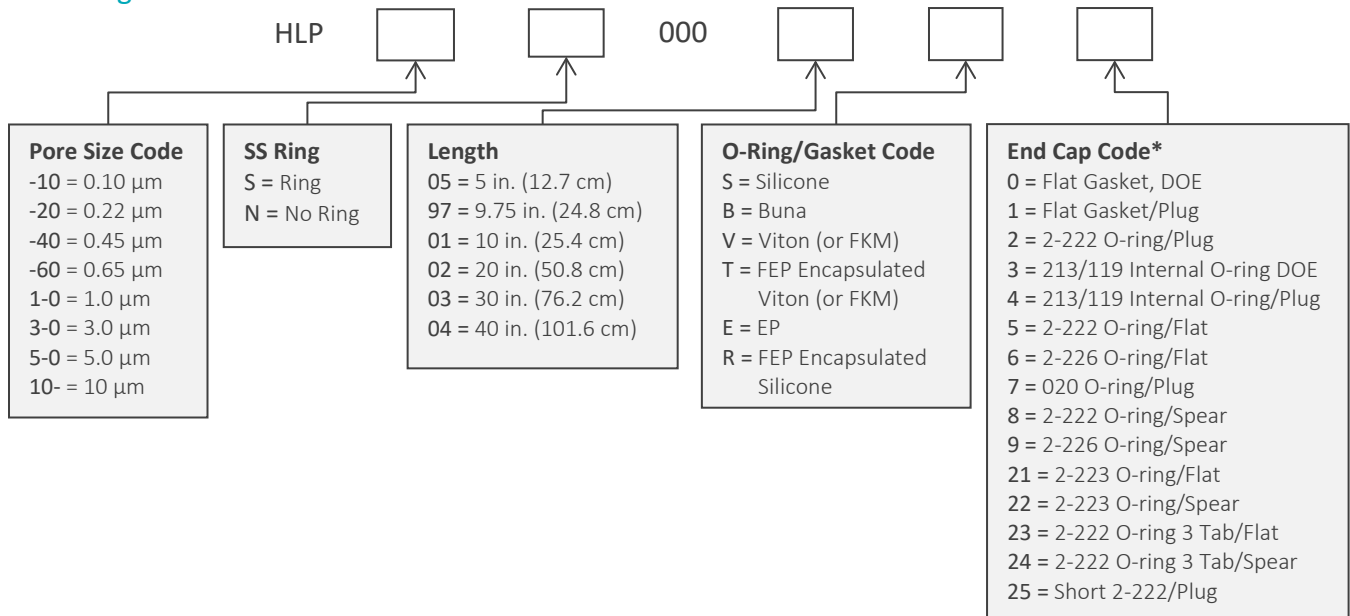
Flow rates for Capsule filters are tested using a 2" capsule filter with 1" sanitary inlet and outlet ports. The test fluid is water at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

HLP Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

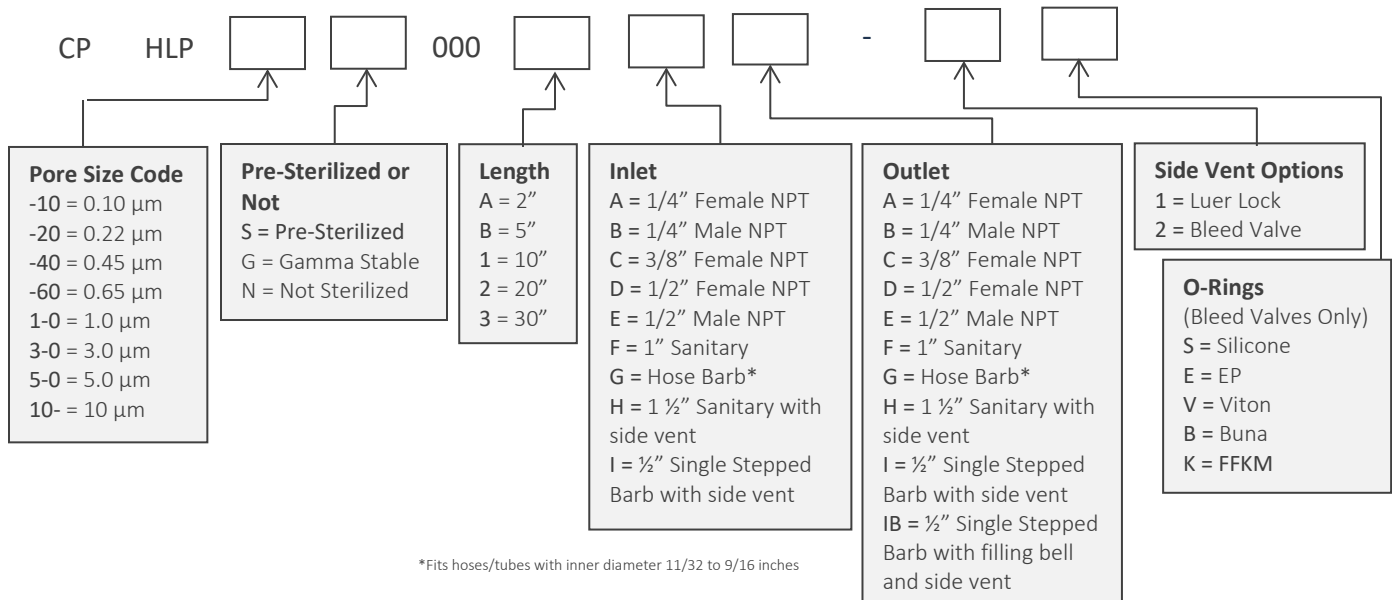
To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4420 or [contact us here](#).

Cartridge Filters



[*Additional End Configurations are available](#)

Capsule Filters



*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches



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