

FPS Filters

Single Layer PES Membrane

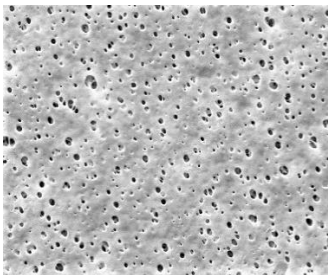


FPS filters provide a wide selection of validated, single layer Polyethersulfone (PES) cartridge and capsule filters used for removing bacteria, mold and yeast in aqueous liquids. FPS filters have been designed to comply with all FDA requirements for the food industry. Pore sizes range from 0.03 to 1.2 μm and the filter sizes scale from laboratory to full production using identical materials to ensure consistent results.

FPS filters have low protein binding characteristics making them a good choice for fermented beverage filtration. These filters provide maximum throughput and handle cleaning and sanitization protocols well.

FPS filters are flushed to remove manufacturing debris and reduce extractables. Products are 100% integrity tested.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.



FPS filters are recommended for the filtration of:

- Wine
- Beer
- Clear Juices
- Aseptically Packaged Liquids
- Bottled Water
- Process Water
- Clean-in-Place Solutions

Bacteria/Yeast/Mold Removal



CARTRIDGES – Nominal Dimensions

Length: 5 to 40 in. (12.7 to 101.6 cm)

Outside Diameter: 2.75 in. (7.0 cm)



CAPSULES – Nominal Dimensions

Length: 2 to 30 in. (5.1 to 76.2 cm)

Outside Diameter: 3.50 in. (8.9 cm)

Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 25+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2"	5"	10"	20"	30"	40"
	5.08cm	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	1.2 ft ²	3.4 ft ²	7.3 ft ²	14.6 ft ²	21.9 ft ²	29.2 ft ²
	0.11m ²	0.32m ²	0.68m ²	1.36m ²	2.04m ²	2.72m ²

Integrity Testing

PORE SIZE	DIFFUSION TEST PRESSURE*		BUBBLE POINT MINIMUM*	
	PSIG	BARG	PSIG	BARG
μm				
0.03	60	4.14	**	**
0.10	48	3.31	**	**
0.22	35	2.41	50	3.4
0.45	20	1.38	25	1.7
0.65	15	1.03	19	1.3
0.80	12	0.83	15	1.0
1.0	8	0.55	10	0.7
1.2	7	0.48	9	0.6

DIFFUSION SPECIFICATIONS						
Length	2"	5"	10"	20"	30"	40"
mL/min	≤ 4.3	≤ 12.9	≤ 30	≤ 60	≤ 90	≤ 120

* For water wetted membrane

** Test pressure exceeds operational limits of capsule filters. Use the Diffusion Test method.

Construction Materials

Filtration Media	Single Layered Asymmetric Polyethersulfone (PES) Membrane
Media Support	Polypropylene
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Validation

FPS filters are validated using test procedures that comply with ASTM F 838-15(ae1) protocols for the determination of bacterial retention in filters used for liquid filtration. The filters are challenged with the organisms listed below.

0.03µm: *Acholeplasma laidlawii*

0.10µm: *Brevundimonas diminuta*

0.22µm: *Brevundimonas diminuta*

0.45µm: *Serratia marcescens*

0.65µm: *Saccharomyces cerevisiae*

Validation Guides available upon request.

Extractables

FPS filters typically exhibit low levels of non-volatile residues.

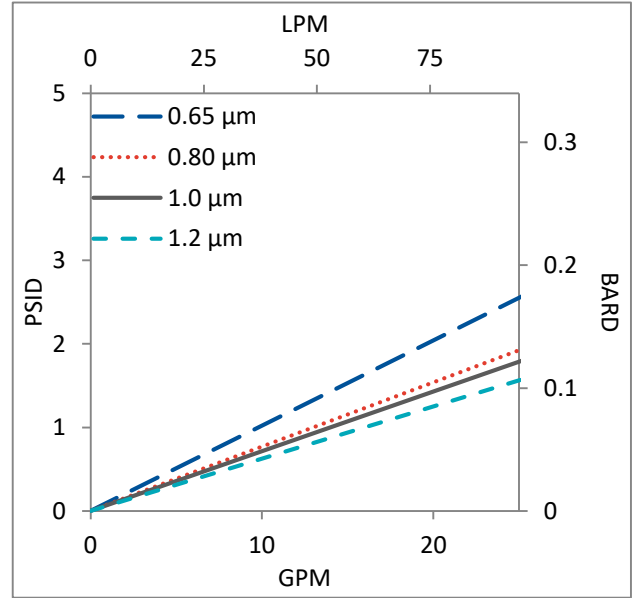
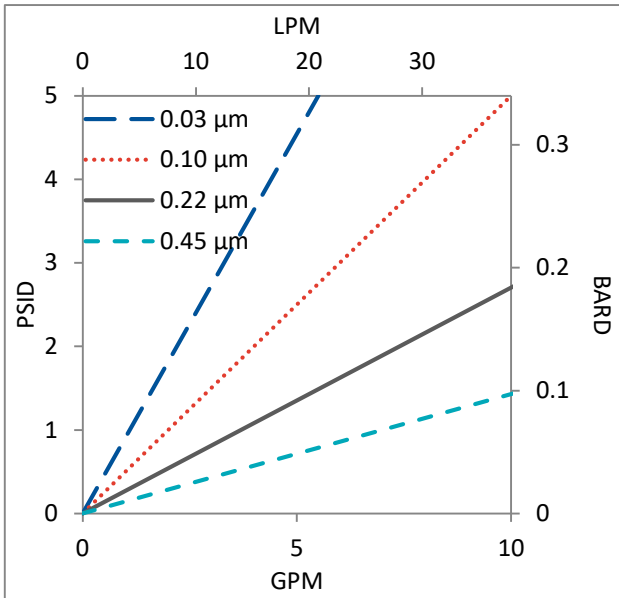
Non-Fiber Releasing

The FPS filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA and EC Compliance

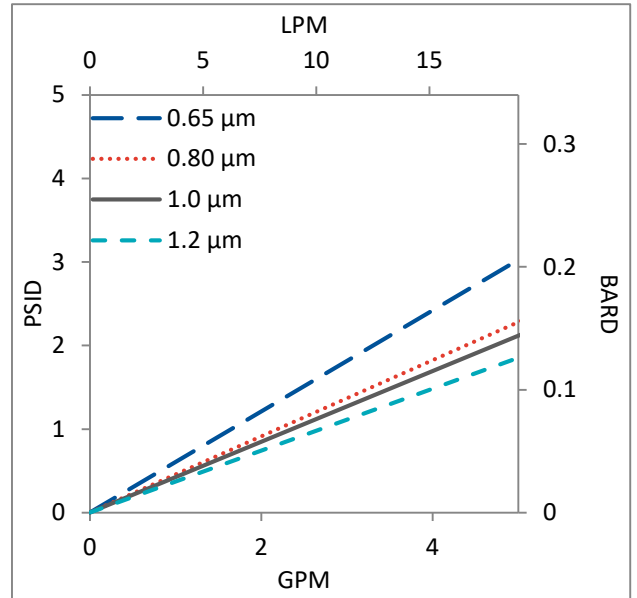
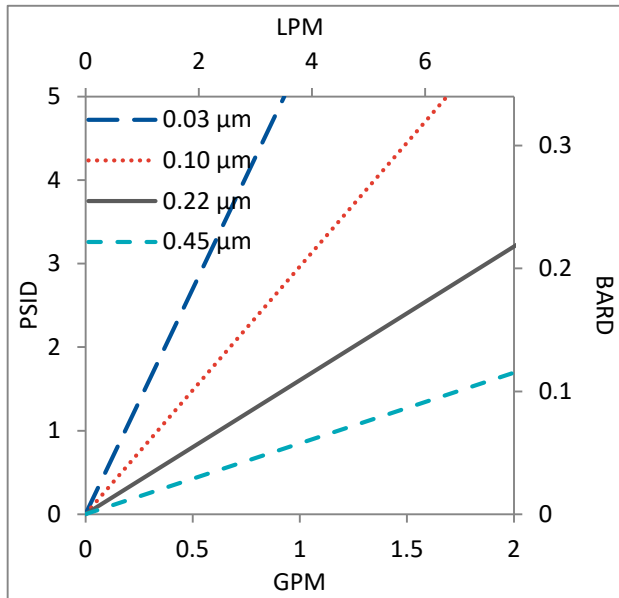
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Flow Rates for FPS Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

Flow Rates for FPS Capsules by Pore Size



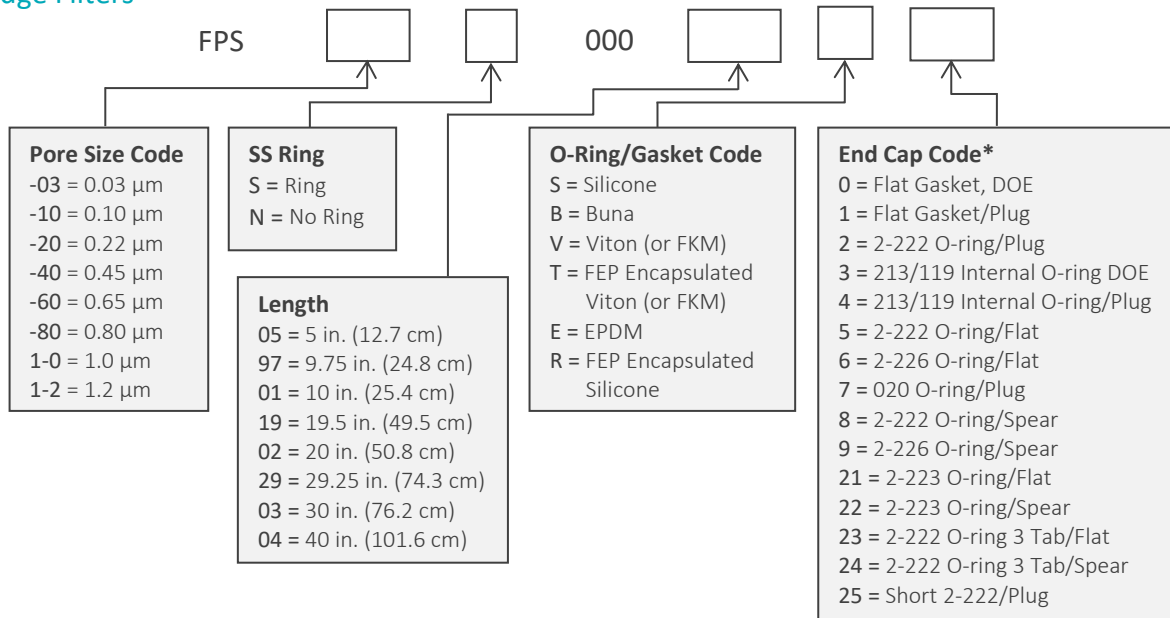
Flow rates for Capsule filters are per square foot of membrane area. The test fluid is water at ambient temperature. Flows are tested using a 2" capsule filter with 1/2" FNPT inlet and outlet ports. Rates will vary based on end configuration of the capsule.

FPS Filters Ordering Information

All Critical Process filters are configurable to meet customer specifications.
Fill in the corresponding codes in the boxes below to build your Part Number.

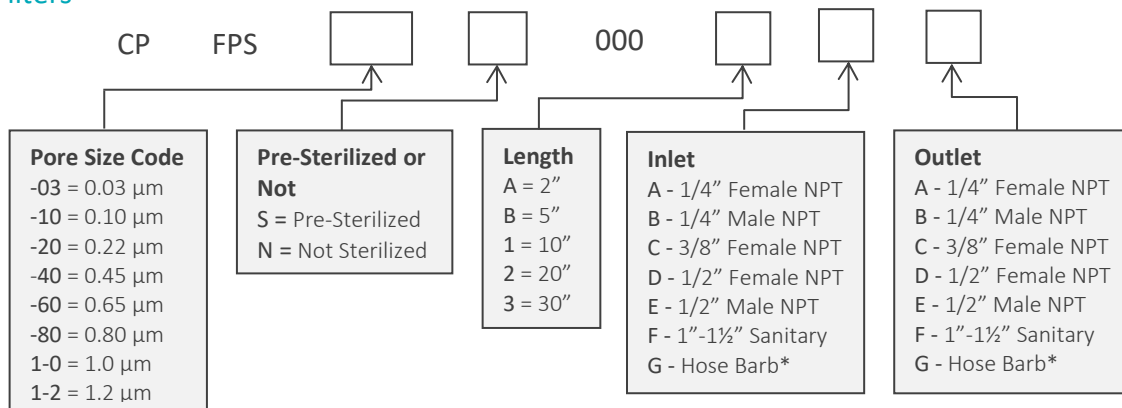
To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4220 Ext. 106, or send an email to sales@criticalprocess.com

Cartridge Filters



*Additional End Configurations Available

Capsule Filters



*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches

Housings

CPF offers Model CSH sanitary housings in Single-Round (Inline and T-Style) and Multi-Round (3, 6, 8, 12 and 21-round) configurations.



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Data Sheet FPSDS Rev-