

GPD/HT Cartridge Filters

Pleated Polypropylene Depth Media



General Service grade polypropylene GPD Depth Filter Cartridges are designed for general purpose use wherever a cost effective pleated depth filter is required. Rated at 99.9% efficiencies at the rated pore size and designed to hold an optimum amount of filter media, providing long life and high performance, GPD filters lower the cost of filtration. GPD cartridges are manufactured with the same careful attention to both quality and performance as special purpose cartridges.

Construction Materials

Filtration Media	Pleated Polypropylene Depth Media
Media Support	High Temperature Polypropylene
End Caps	High Temperature Polypropylene
Center Core	High Temperature Polypropylene
Outer Support Cage	High Temperature Polypropylene
Sealing Method	Thermal Bonding
O-rings	Buna, Viton® (or FKM), EP, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Flow Rate

The Typical Flow Rates table represents typical water flow at a 1 psid (69 mbard) pressure differential across a single 10 in. cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Typical Flow Rates

Pore Size	0.10 µm	0.22 µm	0.45 µm	0.65 µm	1.0 µm	3.0 µm	5.0 µm	10 µm	20 µm	30 µm	40 µm	60 µm	100 µm
GPM	1.0	3.0	5.0	6.0	8.0	12	16	18	> 20	> 20	> 20	> 20	> 20
LPM	3.79	11.35	18.92	22.71	30.28	45.42	60.56	68.13	75.70	75.70	75.70	75.70	75.70

Applications

- ◆ Inks & Dyes
- ◆ Air and Gases
- ◆ Cosmetics
- ◆ Process Water
- ◆ Specialty Chemicals

Dimensions

Length	5 to 40 in. (12.7 to 101.6 cm) nominal
Outside Diameter	2.75 in. (7.0 cm) nominal
Filtration Area	5.8 ft ² (0.54 m ²) per 10 in. length (Average - area varies with media thickness and porosity)

Maximum Operating Parameters

Differential Pressure	
• Forward	50 psid (3.4 bard) at 20 °C (68 °F)
• Reverse	40 psid (2.7 bard) at 20 °C (68 °F)
Operating Temperature	95 °C (203 °F) at 10 psid (0.69 bard) in water
Recommended Changeout Pressure	35 psid (2.4 bard) at 20 °C

Sanitization/Sterilization

Filtered Hot Water	95 °C (203 °F), 30 minutes, multiple cycles, max 10 psid forward flow
Autoclave	121°C (250°F), 30 min, multiple cycles
In-line Steam	135°C (275°F), 30 min, multiple cycles

For all elevated temperature procedures above, a stainless steel support ring is required.

Chemical Sanitization

Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.

FDA and EC Compliance

All Critical Process Filtration cartridge filters are designed to meet the FDA requirements for processing food and beverage products. The materials used to construct GPD filters are listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440 and 177.2600 as appropriate. GPD filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters. All materials used to make the filters are listed in European Commission Regulation EU/10/2011, Annex 1.

Extractables

GPD filters typically exhibit low levels of non-volatile residues.

Quality Assurance and Standards

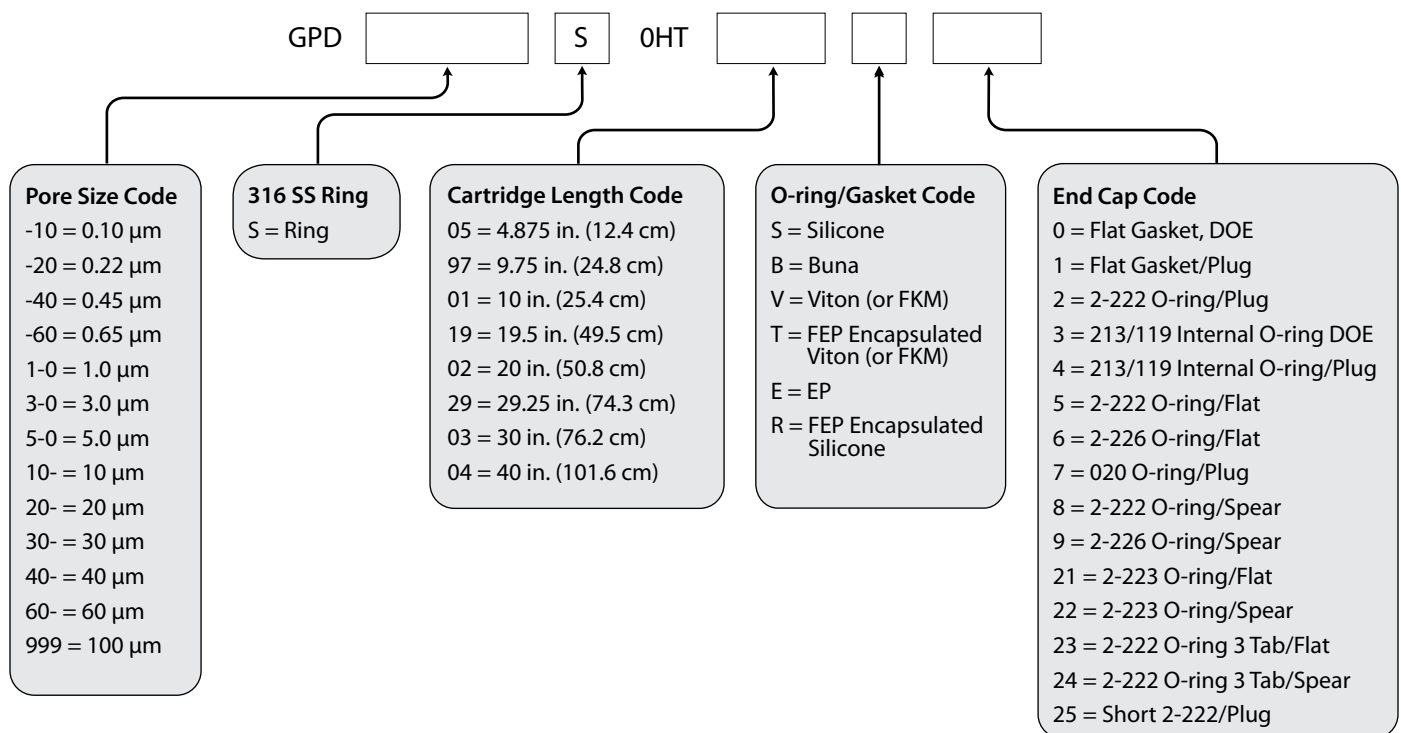
Critical Process Filtration filters are designed for use in cGMP-compliant processes. Our state of the art manufacturing facility and quality management system both meet ISO 9001 standards. Each operation from assembly and test to cleaning, drying, and packaging is done in appropriately rated clean rooms. A sophisticated MRP system collects and processes real time data from manufacturing centers and inspection points. This allows variable and attribute data to be quickly and easily analyzed driving constant improvements in both quality and cost.

We Do It Right the First Time

We solve filtration challenges where filters are a critical part of your manufacturing process. Our Technical Team works with you to engineer filtration solutions that fit your needs. Then we manufacture the filters in our ISO 9001 certified facility and deliver them fast, so you have the right filters when you need them.

Ordering Information

Cartridge order numbers have several variables from pore size to end cap type. For example, General Service Grade Pleated Polypropylene Depth Media, 0.45 Micron Rating, No SS Support Ring, 20" Length, Silicone O-Rings, 213/119 Internal O-Ring/Plug End Cap Configuration = GPD-40N00002S4.



Request a **QUOTE** from your area representative



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