



# BPVWB Filters

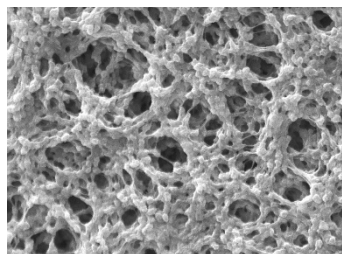
## Hydrophobic PVDF Membrane



BPVWB cartridge and capsule filters consist of a single layer, hydrophobic, high capacity polyvinylidene fluoride (PVDF) membrane. These filters are used for bioburden control in non-aqueous liquids, for air/gas applications and for tank vents. These hydrophobic filters deliver high flow and throughput with the broad chemical compatibility of a fluoropolymer. Pore sizes range from 0.22 to 1.0  $\mu\text{m}$  and the filter devices scale from laboratory to full production using identical materials to ensure consistent results.

BPVWB capsules are available pre-sterilized.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.



PVDF is the recommended media for bioburden control in:

- Fermentation Air
- Compressed Air
- Tank Vents
- Solvents
- Non-Aqueous Solutions

### Bioburden Control

### Tank Vent & Process Gas



**CARTRIDGES – Nominal Dimensions**  
Length: 5 to 40 in. (12.7 to 101.6 cm)  
Outside Diameter: 2.75 in. (7.0 cm)



**CAPSULES – Nominal Dimensions**  
Length: 2 to 30 in. (5.1 to 76.2 cm)  
Outside Diameter: 3.50 in. (8.9 cm)

## Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

## Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 5+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

\*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

## Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2"	5"	10"	20"	30"	40"
	5.08cm	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	1.0 ft <sup>2</sup>	2.8 ft <sup>2</sup>	6.0 ft <sup>2</sup>	12.0 ft <sup>2</sup>	18.0 ft <sup>2</sup>	24.0 ft <sup>2</sup>
	0.09m <sup>2</sup>	0.26m <sup>2</sup>	0.56m <sup>2</sup>	1.12m <sup>2</sup>	1.68m <sup>2</sup>	2.24m <sup>2</sup>

## Construction Materials

Filtration Media	Hydrophobic High Capacity Polyvinylidene Fluoride (PVDF) Membrane
Media Support	Polypropylene
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

## Endotoxins

The levels of bacterial endotoxins in aqueous extracts from BPVWB filters are below current USP limits as specified for water for injection.

## Extractables

BPVWB filters typically exhibit low levels of non-volatile residues.

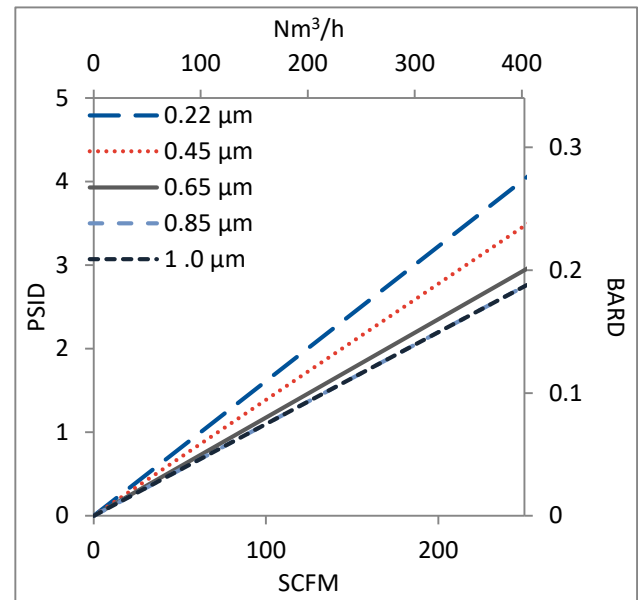
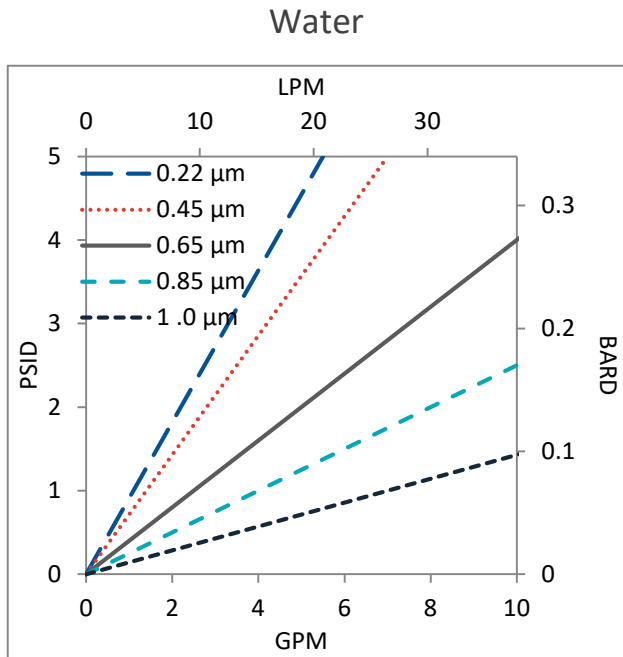
## Non-Fiber Releasing

The BPVWB filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

## FDA Compliance

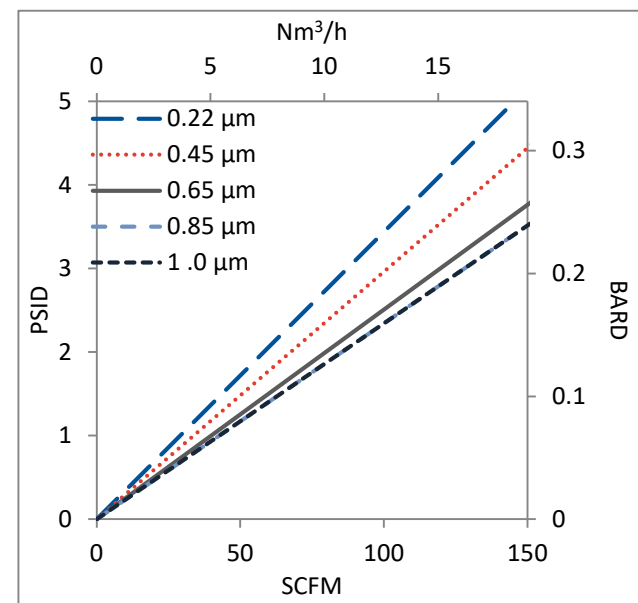
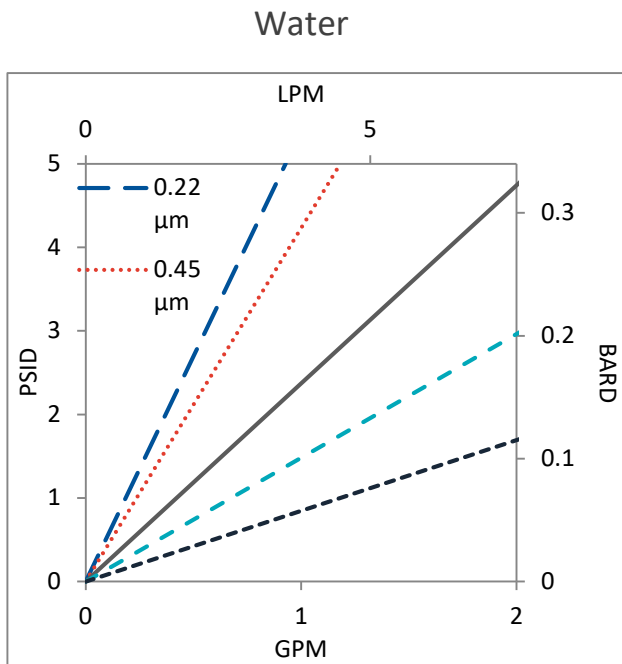
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable.

## Flow Rates for BPVWB Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water or compressed air at ambient temperature.

## Flow Rates for BPVWB Capsules by Pore Size



Flow rates for Capsule filters are tested using a 2" capsule filter with 1" sanitary inlet and outlet ports. The test fluid is water or compressed air at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

## BPVWB Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order:  
call (603) 880-4420 or [contact us here.](#)

### Cartridge Filters

BPVWB    000

<b>Pore Size Code</b> -20 = 0.22 µm -40 = 0.45 µm -60 = 0.65 µm -80 = 0.80 µm 1-0 = 1.0 µm	<b>SS Ring</b> S = Ring N = No Ring	<b>Length</b> 05 = 5 in. (12.7 cm) 97 = 9.75 in. (24.8 cm) 01 = 10 in. (25.4 cm) 02 = 20 in. (50.8 cm) 03 = 30 in. (76.2 cm) 04 = 40 in. (101.6 cm)	<b>O-Ring/Gasket Code</b> S = Silicone B = Buna V = Viton (or FKM) T = FEP Encapsulated Viton (or FKM) E = EP R = FEP Encapsulated Silicone	<b>End Cap Code*</b> 0 = Flat Gasket, DOE 1 = Flat Gasket/Plug 2 = 2-222 O-ring/Plug 3 = 213/119 Internal O-ring DOE 4 = 213/119 Internal O-ring/Plug 5 = 2-222 O-ring/Flat 6 = 2-226 O-ring/Flat 7 = 020 O-ring/Plug 8 = 2-222 O-ring/Spear 9 = 2-226 O-ring/Spear 21 = 2-223 O-ring/Flat 22 = 2-223 O-ring/Spear 23 = 2-222 O-ring 3 Tab/Flat 24 = 2-222 O-ring 3 Tab/Spear 25 = Short 2-222/Plug
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[\\*Additional End Configurations are available](#)

### Capsule Filters

CP BPVWB    000   -

<b>Pore Size Code</b> -20 = 0.22 µm -40 = 0.45 µm -60 = 0.65 µm -80 = 0.80 µm 1-0 = 1.0 µm	<b>Pre-Sterilized or Not</b> S = Pre-Sterilized G = Gamma Stable N = Not Sterilized	<b>Length</b> A = 2" B = 5" 1 = 10" 2 = 20" 3 = 30"	<b>Inlet</b> A = 1/4" Female NPT B = 1/4" Male NPT C = 3/8" Female NPT D = 1/2" Female NPT E = 1/2" Male NPT F = 1" Sanitary G = Hose Barb* H = 1 1/2" Sanitary with side vent I = 1/2" Single Stepped Barb with side vent J = 3/4" Single Step Barb with Side Vent Y = 3/8" Compression (JACO®) (Top Luer lock vent only) Z = 6mm Quick Disconnect (Top Luer lock vent only)	<b>Outlet</b> A = 1/4" Female NPT B = 1/4" Male NPT C = 3/8" Female NPT D = 1/2" Female NPT E = 1/2" Male NPT F = 1" Sanitary G = Hose Barb* H = 1 1/2" Sanitary with side vent I = 1/2" Single Stepped Barb with side vent IB = 1/2" Single Stepped Barb with filling bell and side vent J = 3/4" Single Step Barb with Side Vent Y = 3/8" Compression (JACO®) (Top Luer lock vent only) Z = 6mm Quick Disconnect (Top Luer lock vent only)	<b>Side Vent Options</b> 1 = Luer Lock Valve 2 = 1/8" Bleed Valve 3 = 1/4" Bleed Valve	<b>O-Rings (Bleed Valves Only)</b> S = Silicone E = EP V = Viton B = Buna K = FFKM
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\*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches



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Data Sheet BPVWBDS Rev B