



PGD Filters

Pleated Fiberglass Depth Media



PGD cartridge and capsule filters are constructed with fiberglass depth media for clarification and prefiltration of aqueous liquids. Pore sizes range from 0.22 to 5.0 μm and filter sizes scale from laboratory to full production using identical materials to ensure consistent results.

PGD Filters offer the benefits of high flow rates, high contaminant holding capacity as well as excellent retention. These hydrophilic, high capacity filters are designed to meet FDA requirements and are manufactured to ensure fiber free effluent. They are rated at 99% retention at the indicated pore size. PGD capsules are available pre-sterilized.

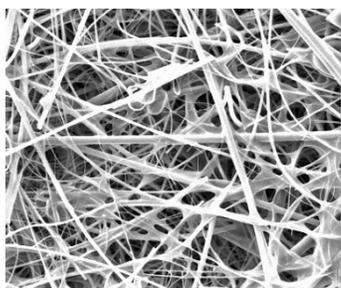
Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.

Clarification & Prefiltration

Particle Filtration



CARTRIDGES – Nominal Dimensions
Length: 5 to 40 in. (12.7 to 101.6 cm)
Outside Diameter: 2.75 in. (7.0 cm)



PGD filters are recommended for clarification & prefiltration in:

- Intermediates
- Buffers & Growth Media
- Bulk Pharmaceutical Chemicals
- LVPs & SVPs
- WFI, Water Purification



CAPSULES – Nominal Dimensions
Length: 2 to 30 in. (5.1 to 76.2 cm)
Outside Diameter: 3.50 in. (8.9 cm)

Maximum Operating Parameters

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	180 °F at 30 psid (82 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	80 psid at 68 °F (5.52 bard at 20 °C) (Liquid and Gas)	Liquid - 80 psid at 68 °F (5.52 bard at 20 °C) Gas - 60 psi at 68 °F (4.14 bar at 20 °C)
Reverse Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C)	50 psid at 68 °F (3.45 bard at 20 °C)
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

Sanitization & Sterilization

Filtered Hot Water*	90 °C (194 °F), 30 minutes, multiple cycles, max 3 psid forward flow	N/A
Inline Steam*	275 °F (135 °C), 30 min, 25+ cycles	N/A
Autoclave*	250 °F (121 °C), 30 min, 25+ cycles	250 °F (121 °C), 30 min, 25+ cycles
Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.	

*Cartridge Filters – For all elevated temperature procedures above, a stainless-steel support ring is required.

Filtration Area (Nominal)

	CAPSULES	CARTRIDGES AND CAPSULES				CARTRIDGES
Length	2"	5"	10"	20"	30"	40"
	5.08cm	12.7cm	25.4cm	50.8cm	76.2cm	101.6cm
Area	0.8 ft ²	2.3 ft ²	5.0 ft ²	10.0 ft ²	15.0 ft ²	20.0 ft ²
	0.08m ²	0.22m ²	0.46m ²	0.92m ²	1.38m ²	1.84m ²

Construction Materials

Filtration Media	Pleated Fiberglass Depth Media
Media Support	Polyester
End Caps, Center Core, Outer Support Cage, Capsule Housing	Polypropylene
Sealing Method	Thermal Bonding
O-Rings/Gaskets Cartridges only	Buna, Viton® (or FKM), EPDM, Silicone, FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)

Endotoxins

The levels of bacterial endotoxins in aqueous extracts from PGD filters are below current USP limits as specified for water for injection.

Extractables

PGD filters typically exhibit low levels of non-volatile residues.

TOC and Conductivity

PGD filters conform with TOC standards of USP <643> and the water conductivity standards of USP <645> after an appropriate flush with purified water.

Toxicity Compliance

Materials used to construct PGD filters are non-toxic and meet the requirements for the MEM Elution Cytotoxicity Test and the requirements for Biological Reactivity Tests in the current version of the United States Pharmacopeia (USP) for Class VI - 121 °C Plastics.

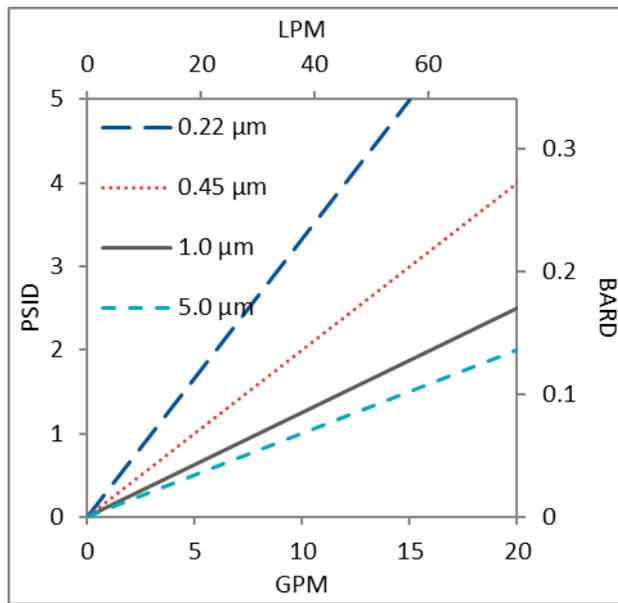
Non-Fiber Releasing

PGD filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

FDA Compliance

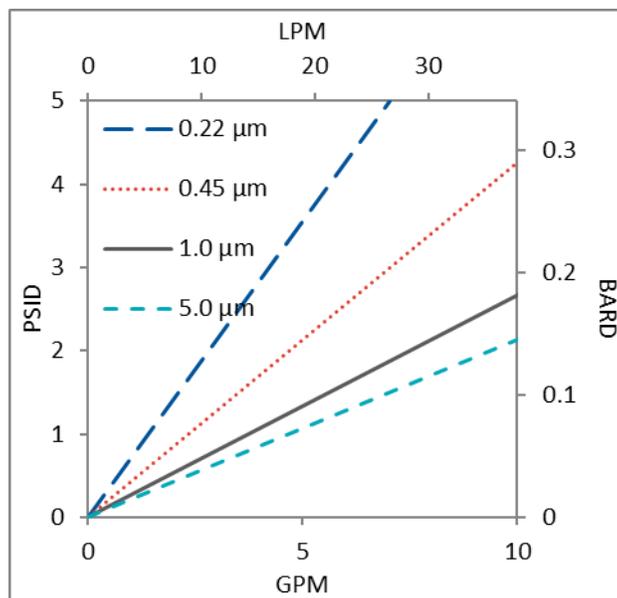
Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable.

Flow Rates for PGD Cartridges by Pore Size



Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

Flow Rates for PGD Capsules by Pore Size



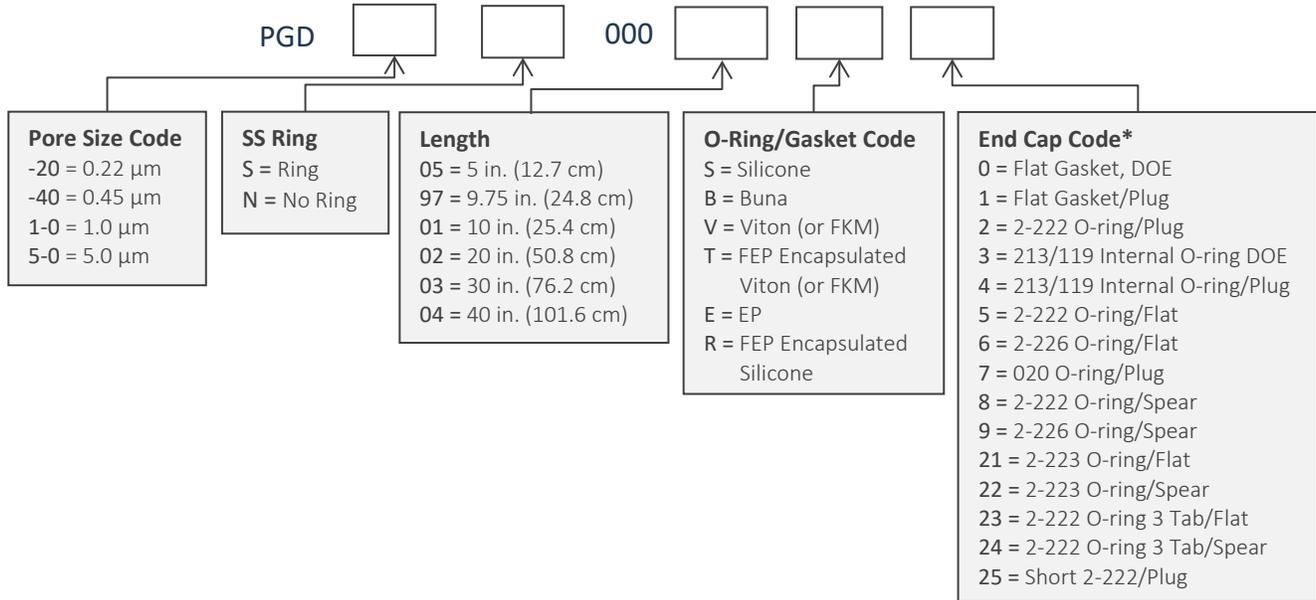
Flow rates for Capsule filters are tested using a 2" capsule filter with 1" sanitary inlet and outlet ports. The test fluid is water at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

PGD Filters Ordering Information

Fill in the corresponding codes in the boxes below to build your Part Number.

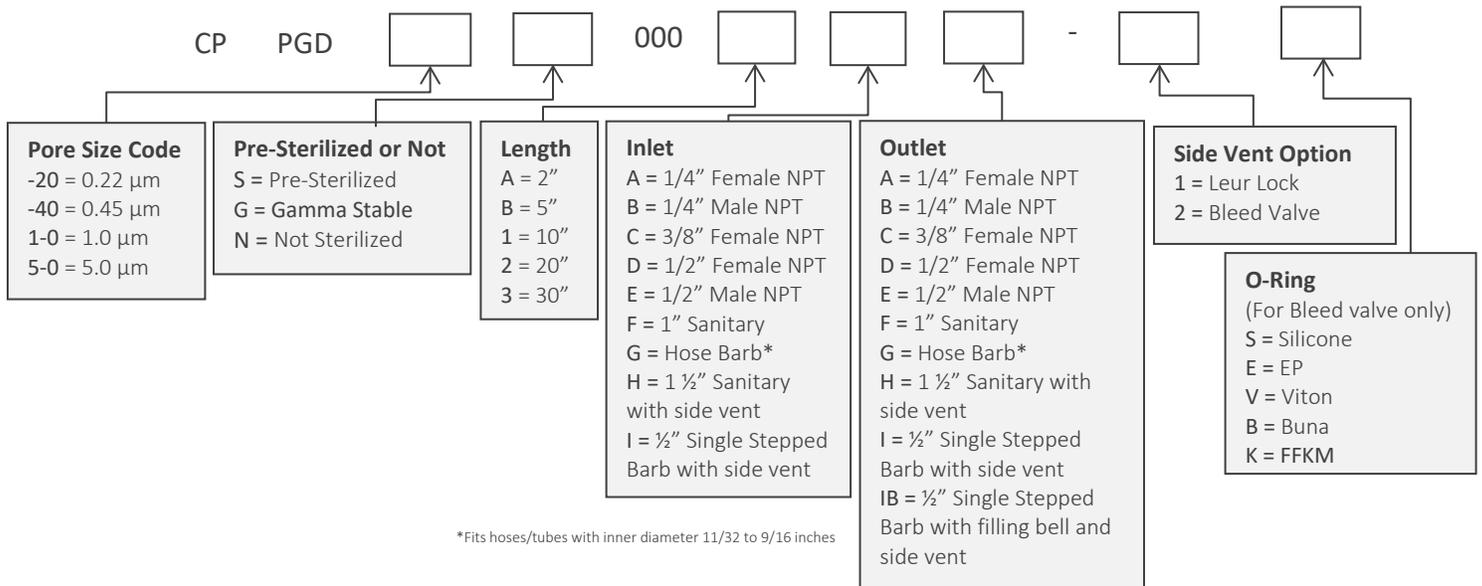
To consult with one of our technical team members, request a quote or place an order:
call (603) 880-4420 or [contact us here](#).

Cartridge Filters



**Additional End Configurations Available*

Capsule Filters



*Fits hoses/tubes with inner diameter 11/32 to 9/16 inches



One Chestnut Street
Nashua, NH 03060
603.880.4420
FAX: 603.880.4536
CriticalProcess.com

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